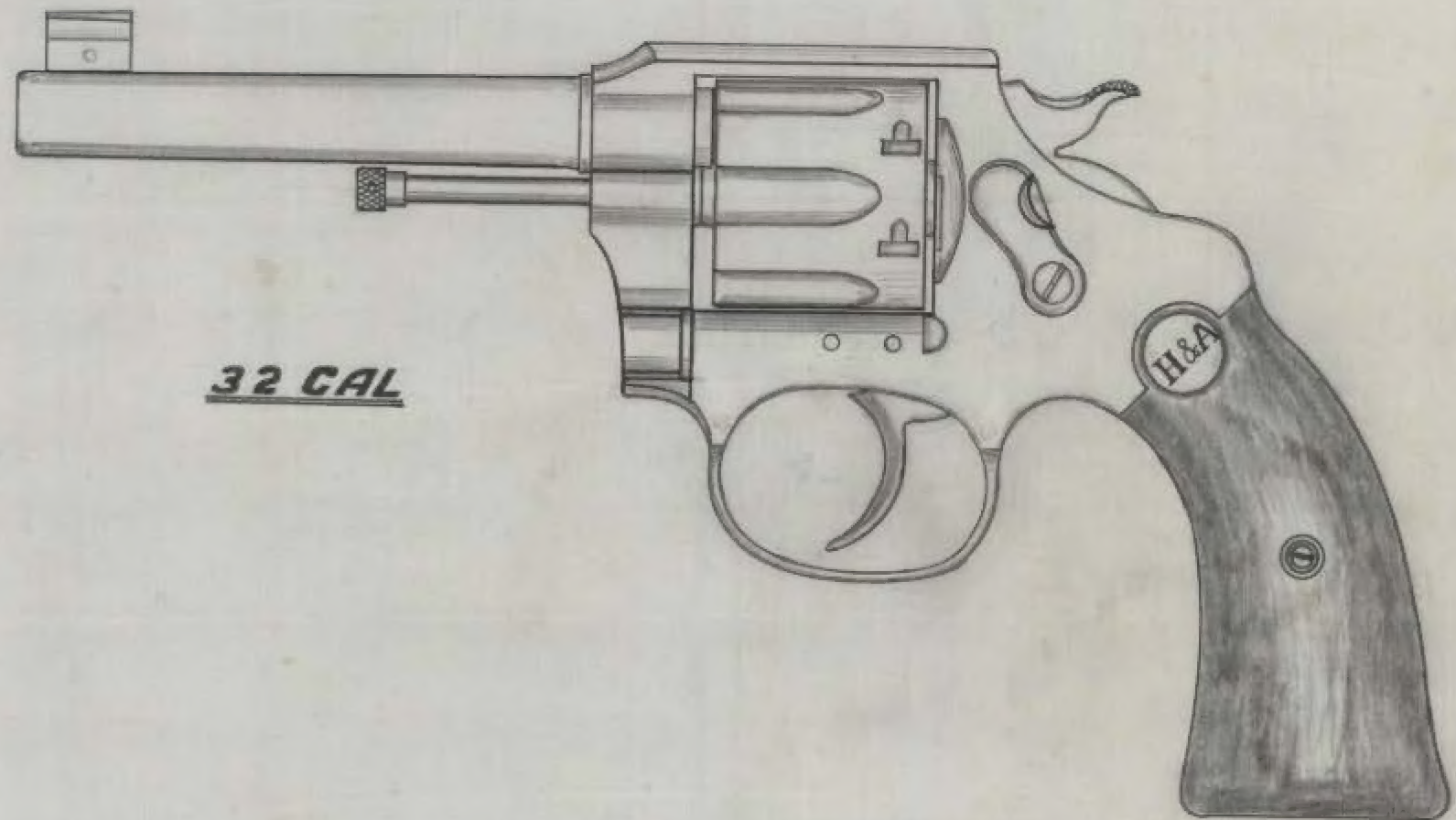
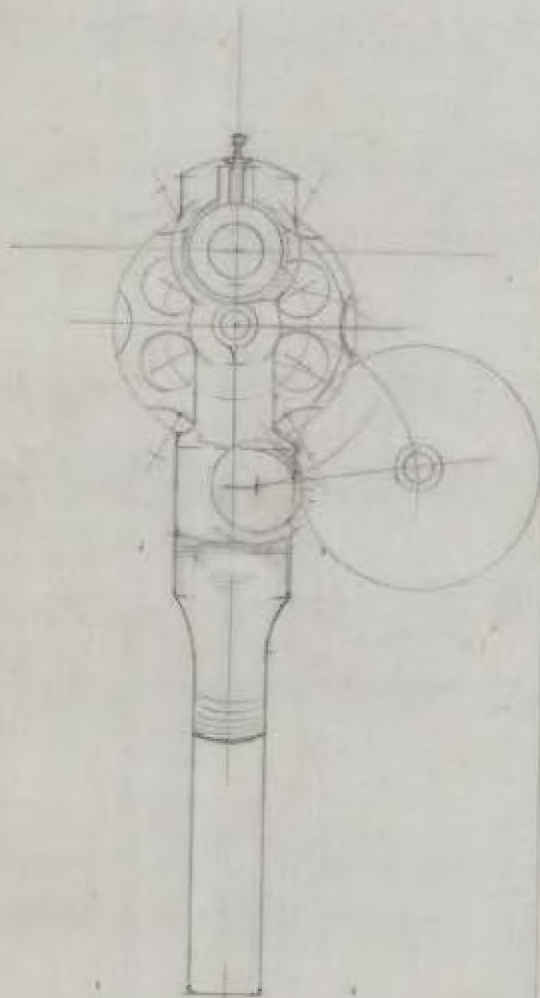


***HOPKINS & ALLEN ARMS CO***

*NORWICH CONN*

*— POLICE STANDARD —*

*32 CAL*



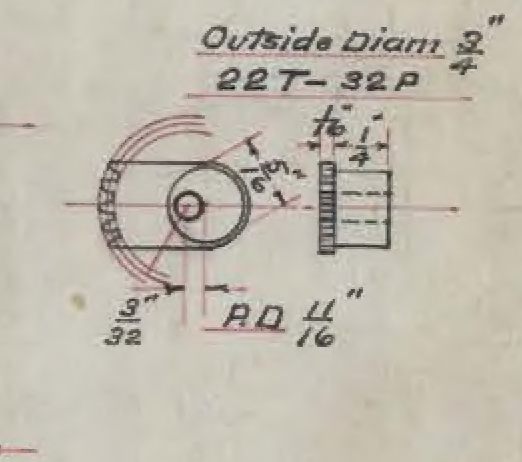
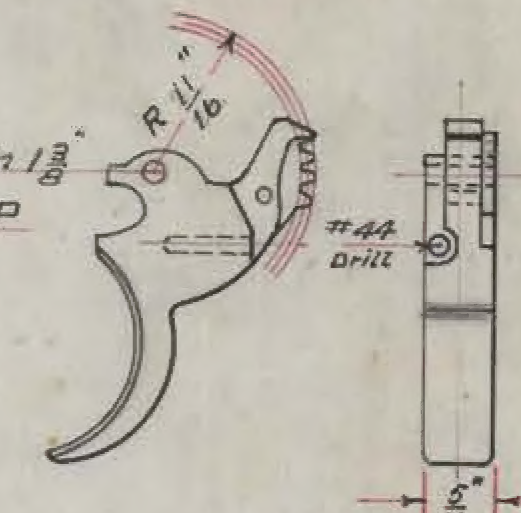
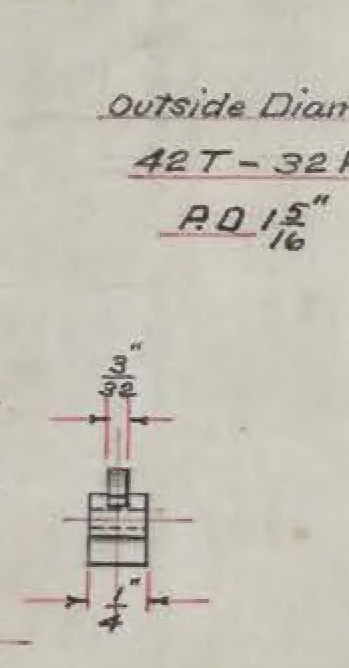
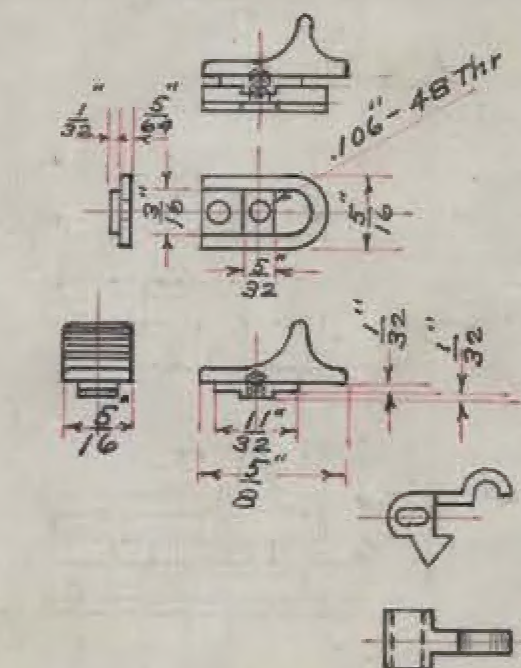
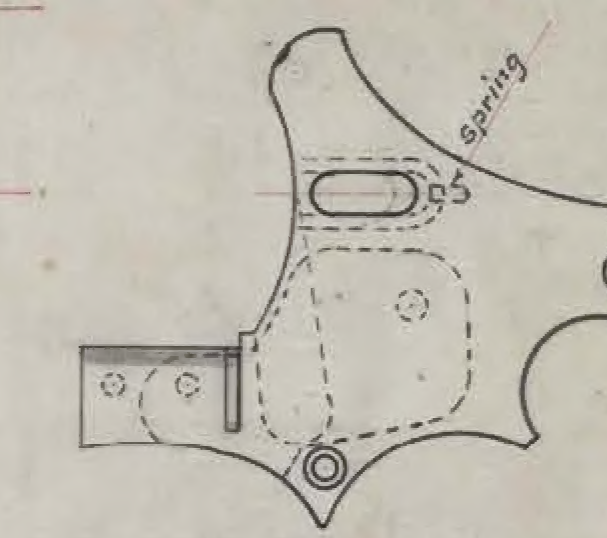
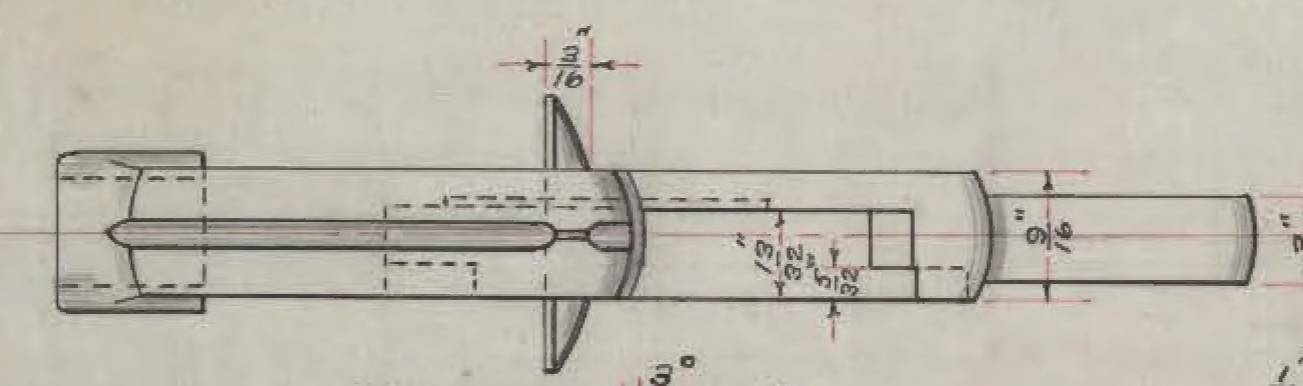
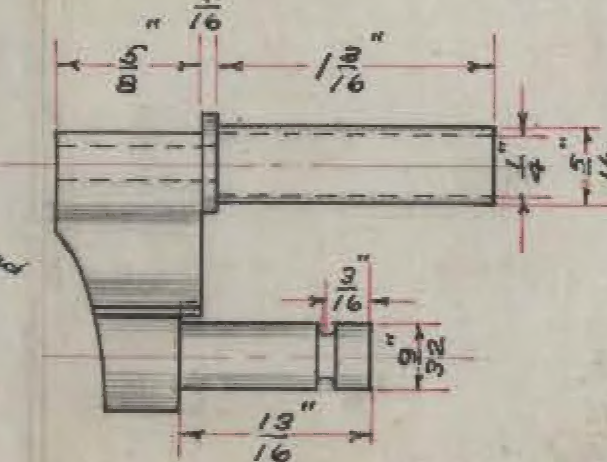
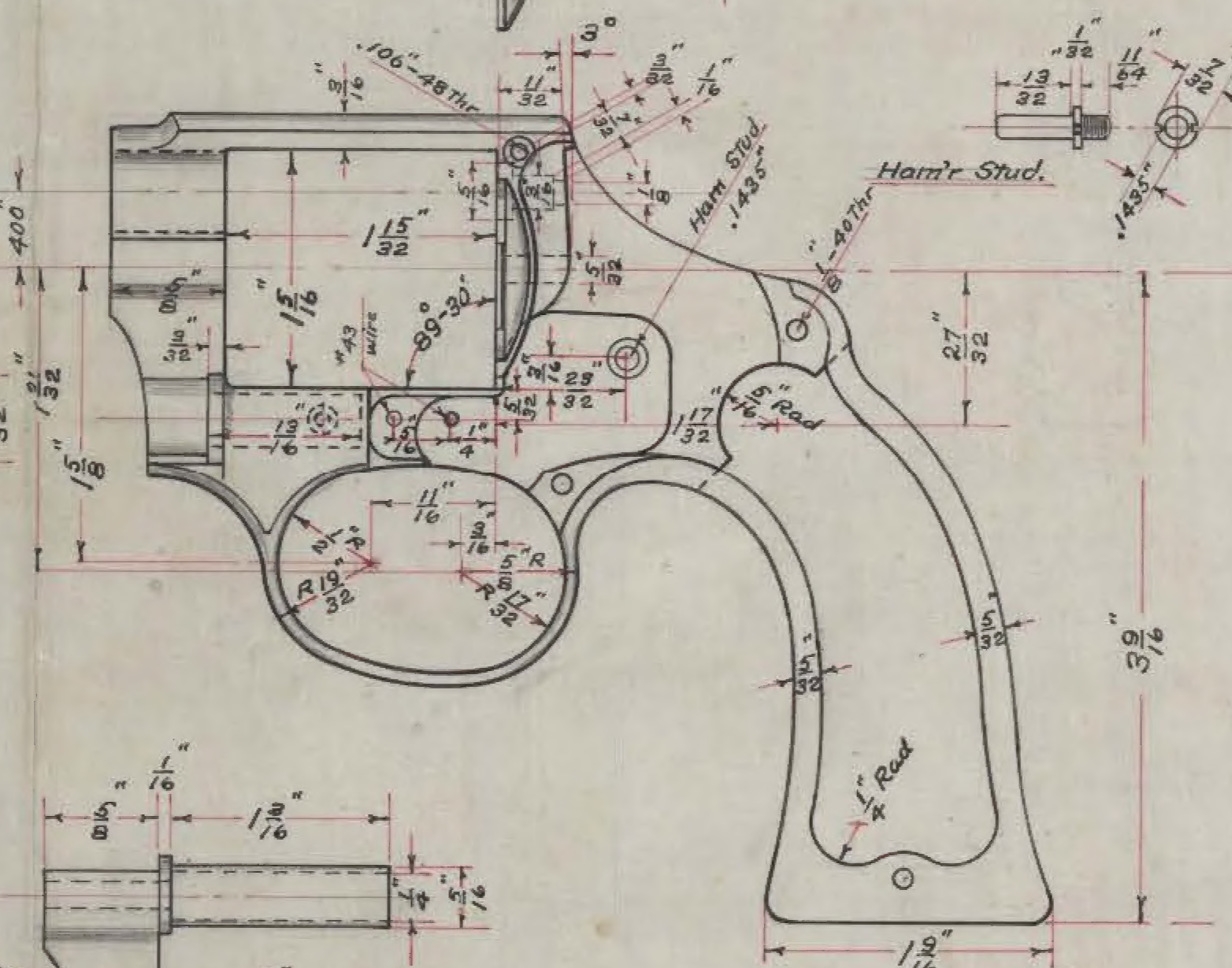
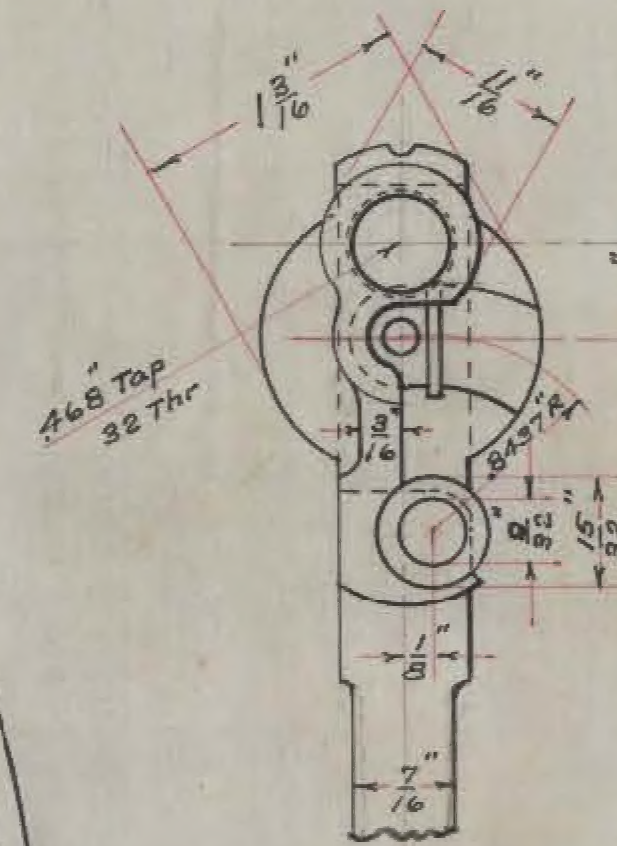
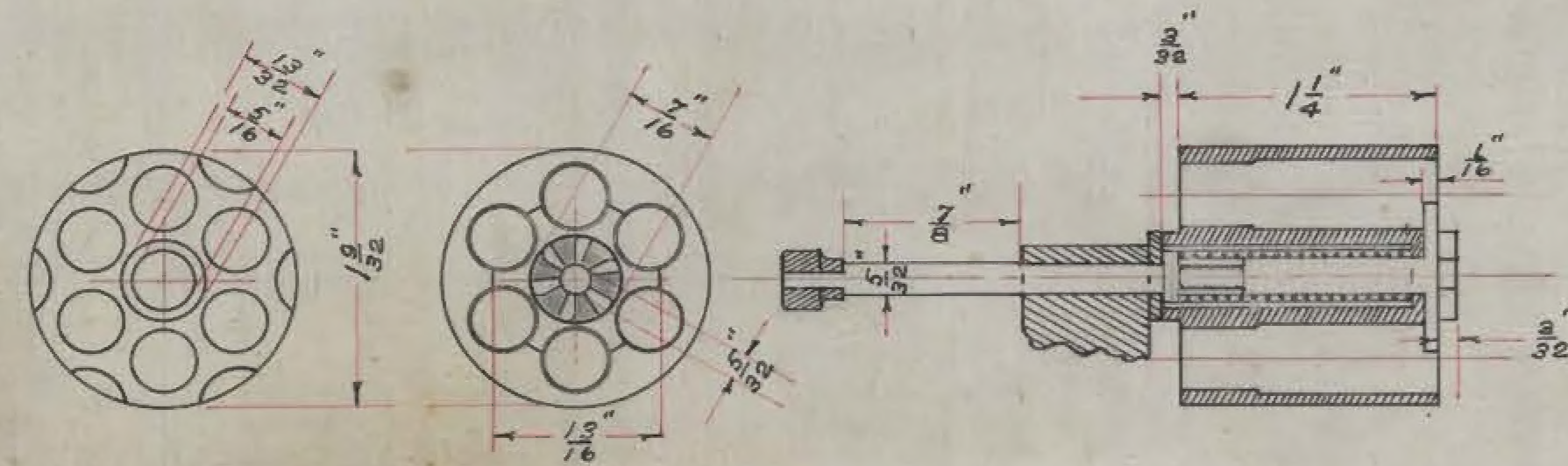
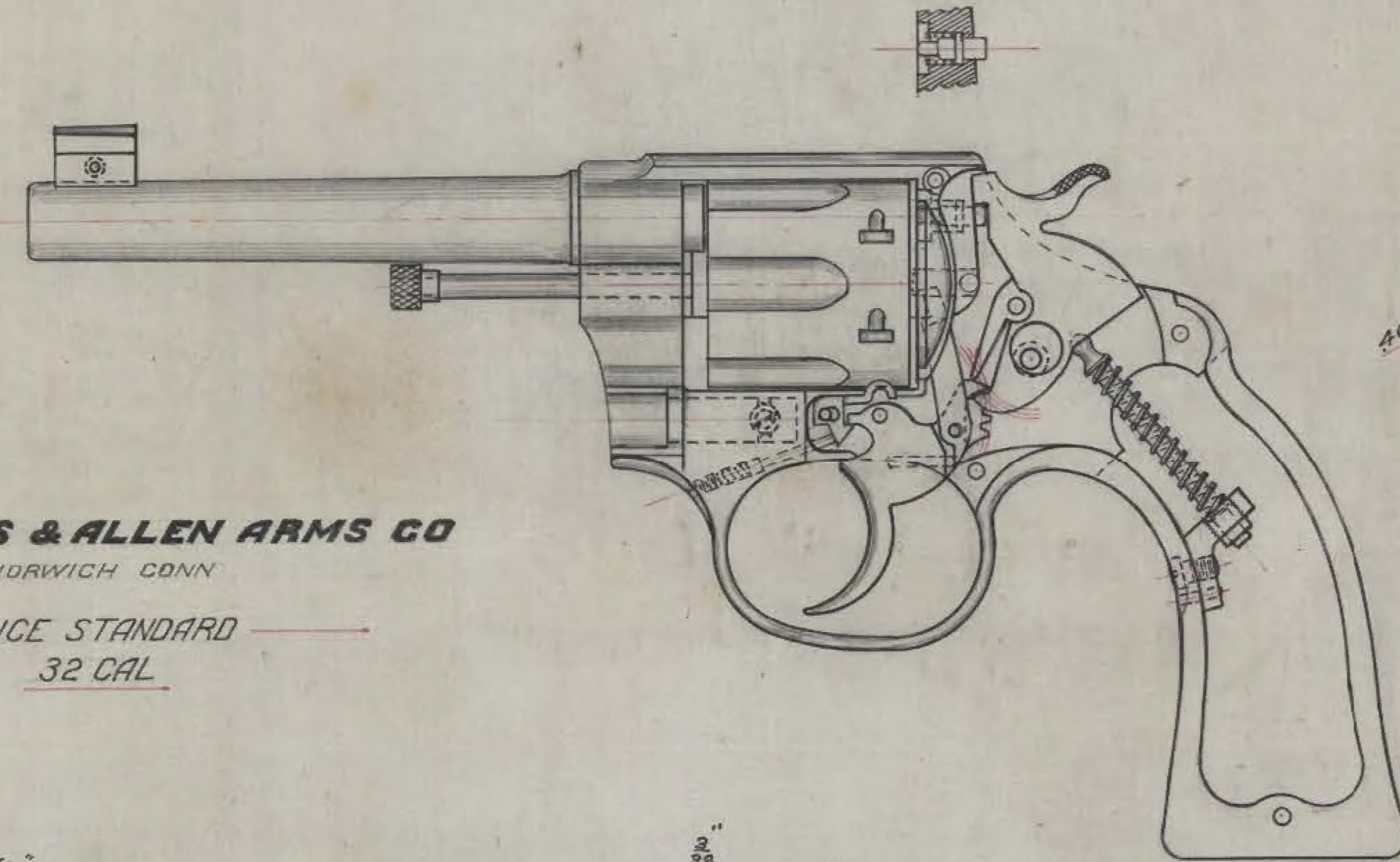
32 CAL





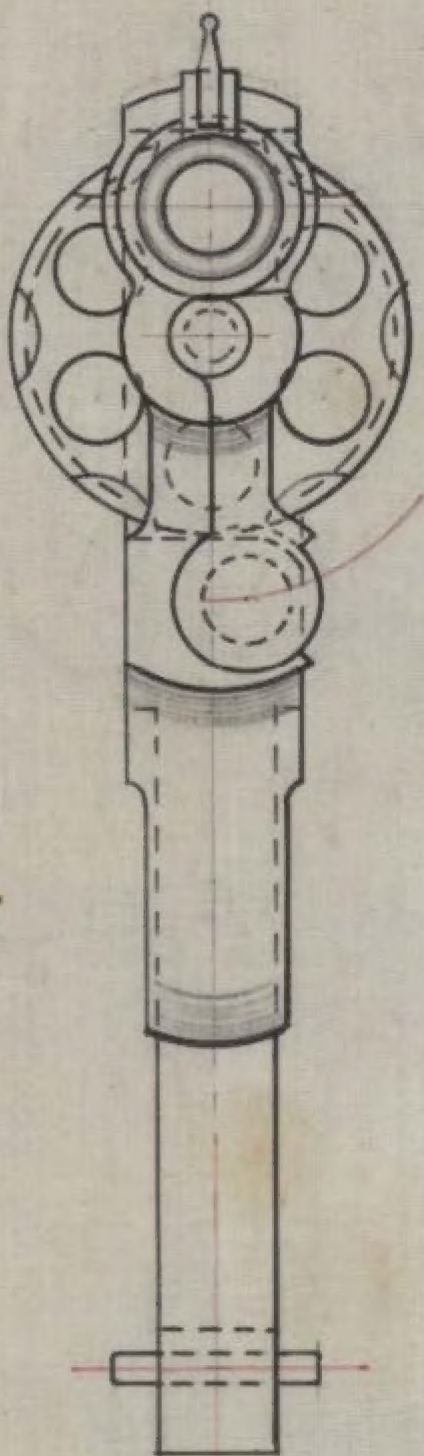
HOPKINS & ALLEN ARMS CO  
NORWICH CONN

POLICE STANDARD  
32 CAL

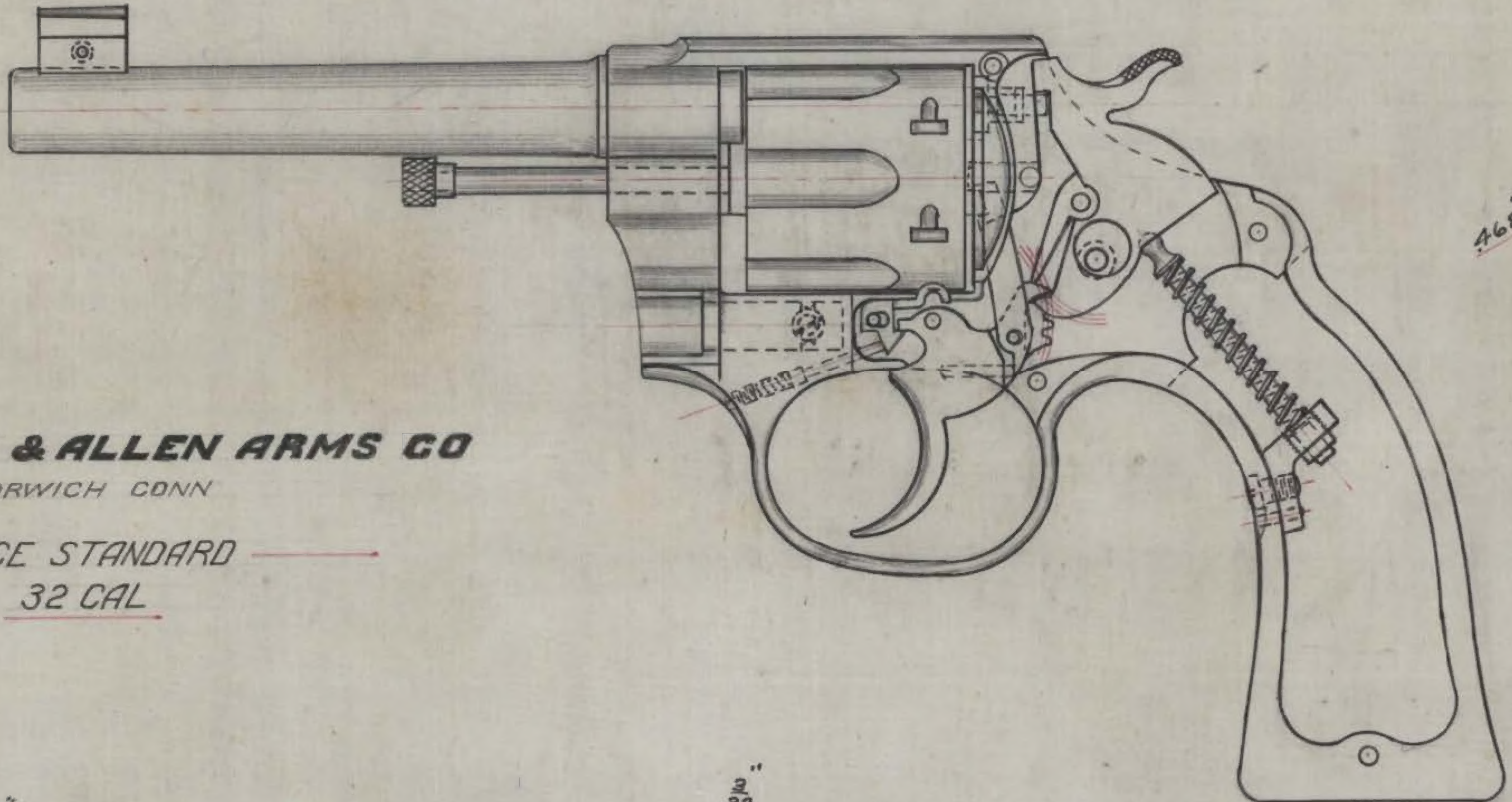


DEC 20, 1910









**SMITH & ALLEN ARMS CO**

NORWICH CONN

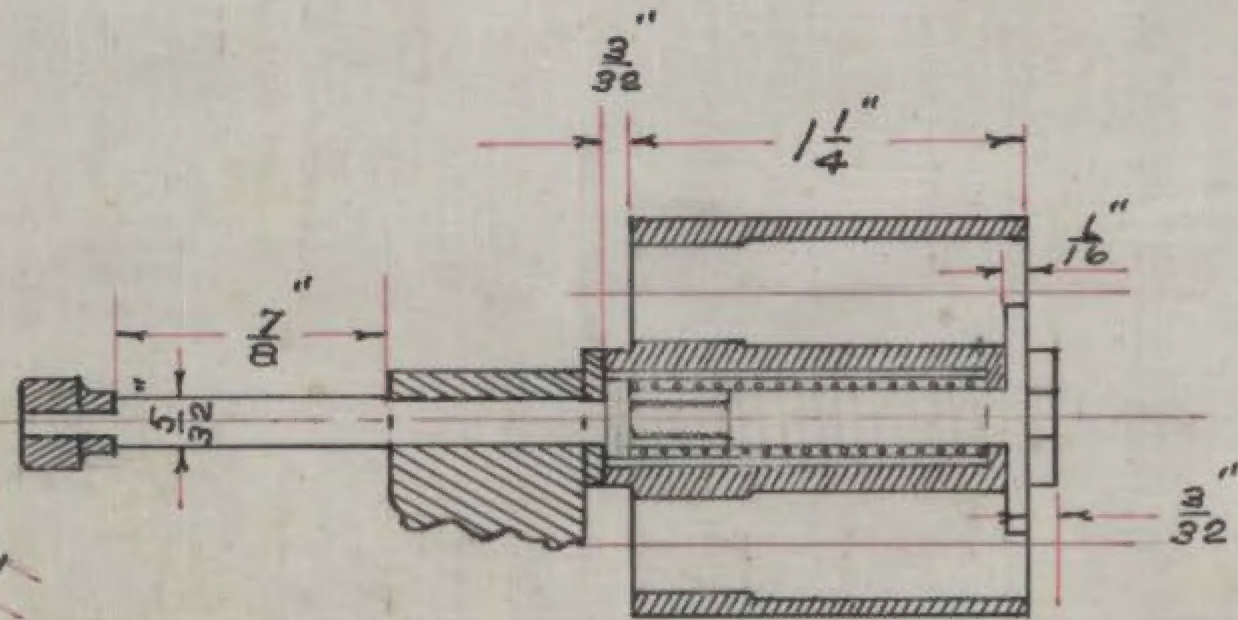
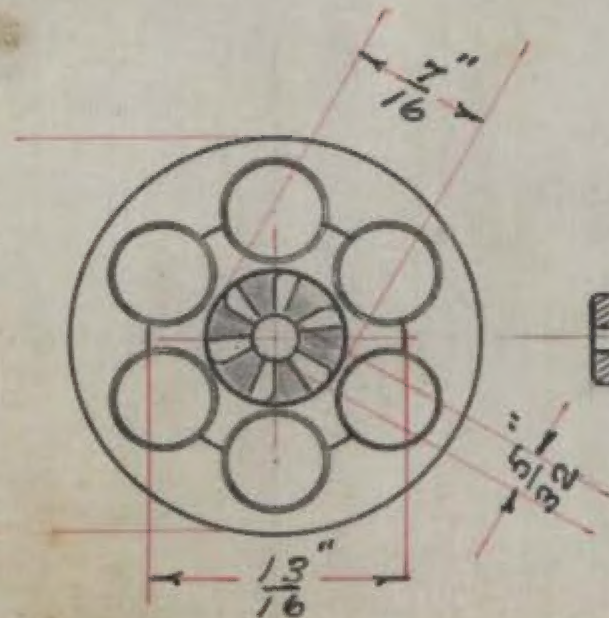
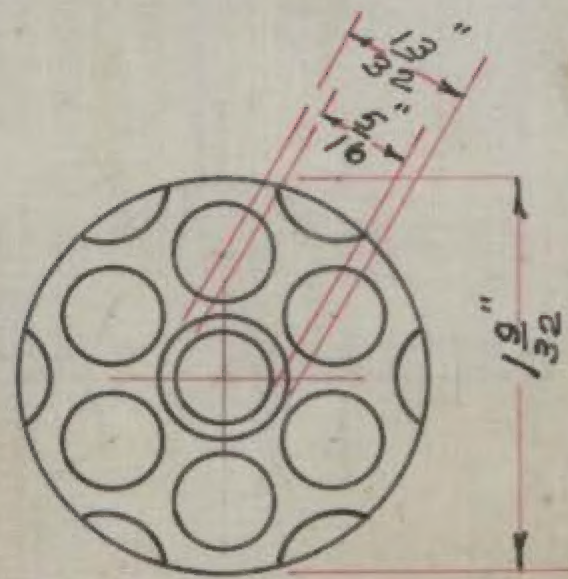
POLICE STANDARD

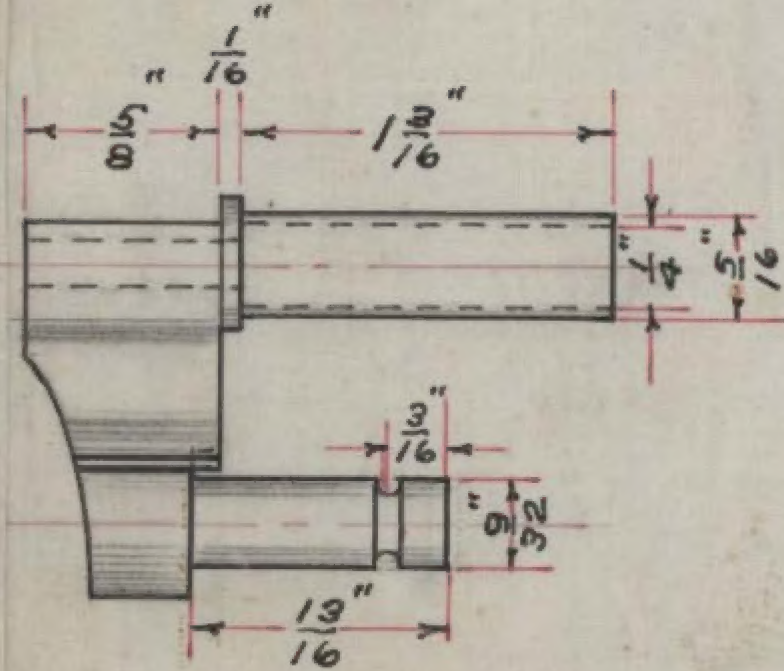
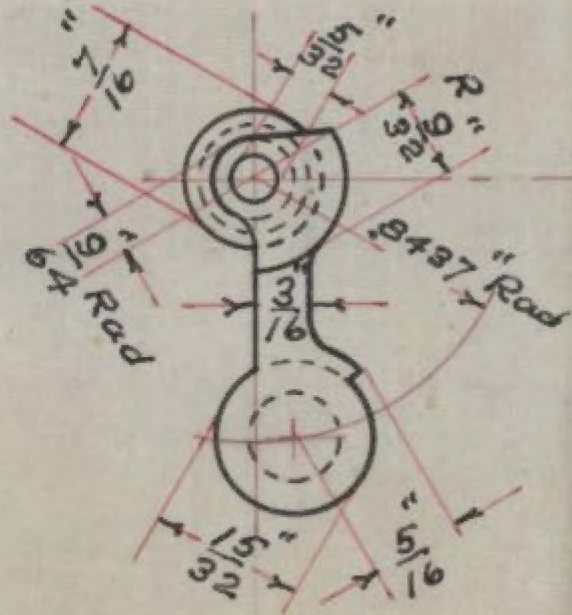
32 CAL

468  
9

60/100

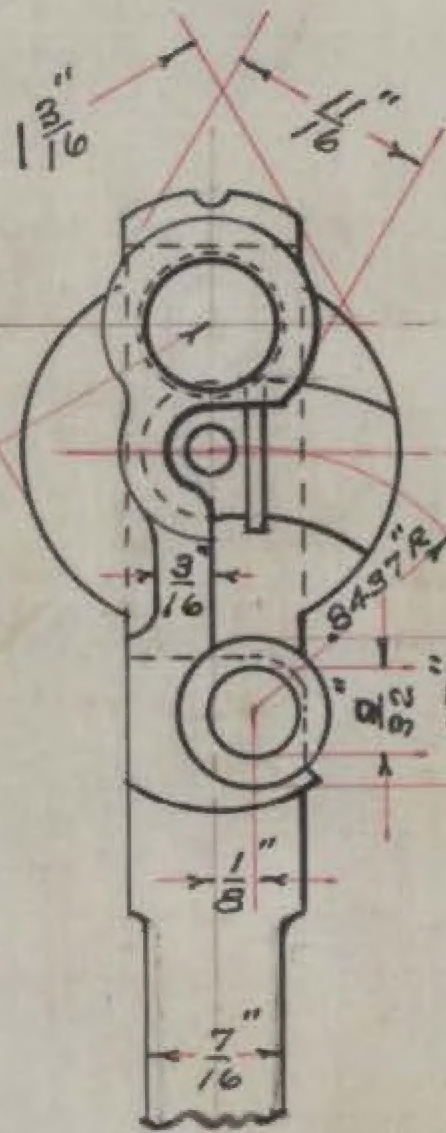








468" Tap  
32 Thr



8437" R

$\frac{9}{32}$ "

$\frac{15}{32}$ "

$\frac{7}{16}$ "

400"

$\frac{1}{16}$ "

$\frac{21}{32}$ "

$\frac{15}{32}$ "

$\frac{1}{16}$ "

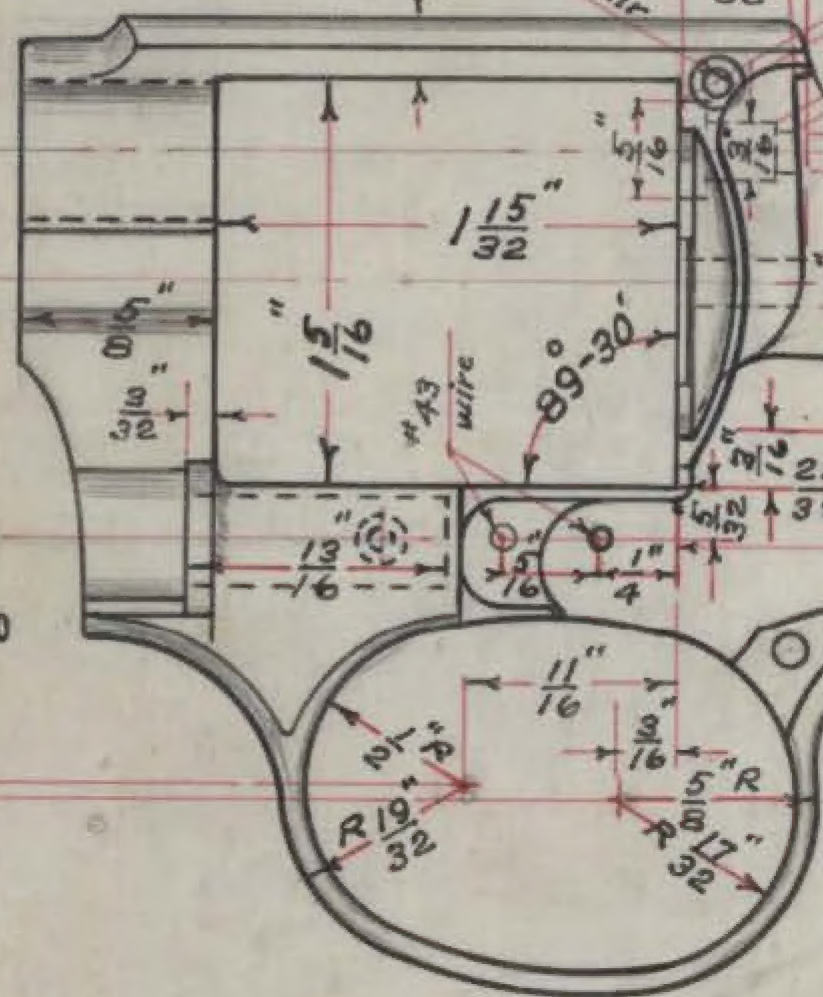
$\frac{1}{16}$ "

$\frac{1}{16}$ "

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$\frac{1}{16}$ "

$\frac{1}{16}$ "



106"-48 Thr

$\frac{3}{16}$ "

$\frac{11}{32}$ "

$\frac{1}{16}$ "

$\frac{1}{16}$ "

$\frac{1}{16}$ "

$\frac{1}{16}$ "

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$\frac{1}{16}$ "

$\frac{1}{16}$ "

Ham Stud  
.1435"

Ham'r Stud.

1"-40 Thr

$\frac{1}{16}$ "

$\frac{1}{16}$ "

$\frac{1}{16}$ "

$\frac{1}{16}$ "

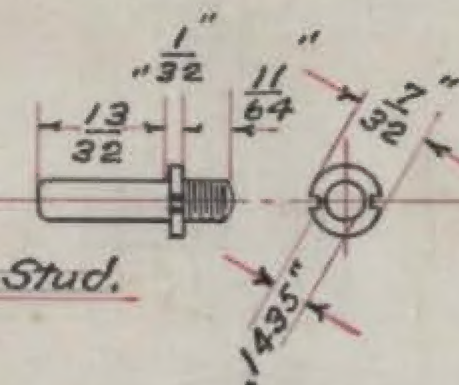
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$\frac{1}{32}$ "

$\frac{13}{32}$ "

$\frac{11}{64}$ "

$\frac{3}{16}$ "

$\frac{1}{16}$ "

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$\frac{27}{32}$ "

$\frac{39}{16}$ "



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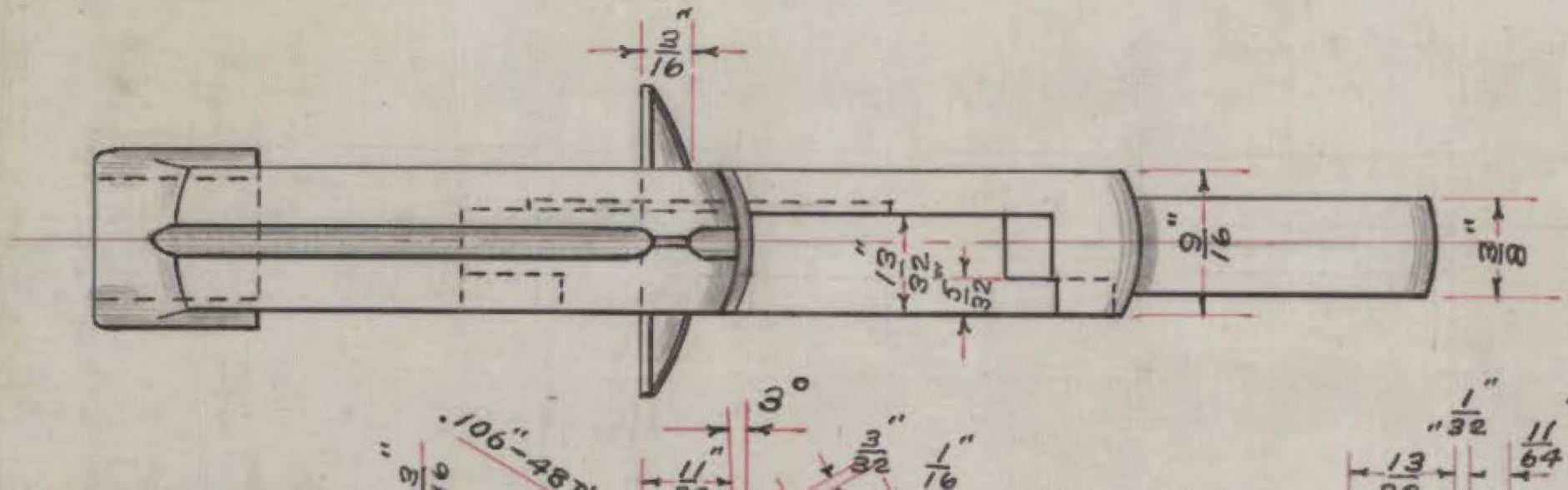
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$\frac{1}{16}$ "

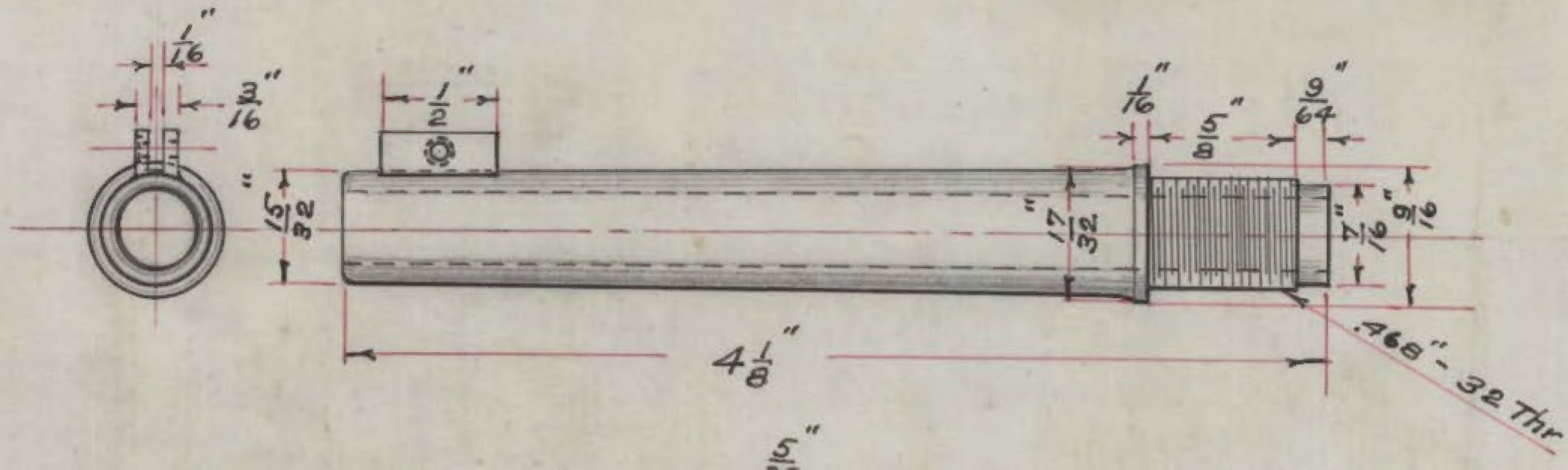
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$\frac{1}{16}$ "

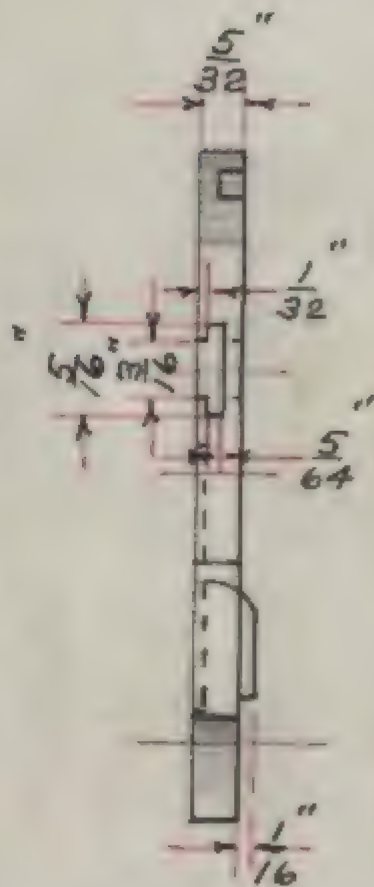
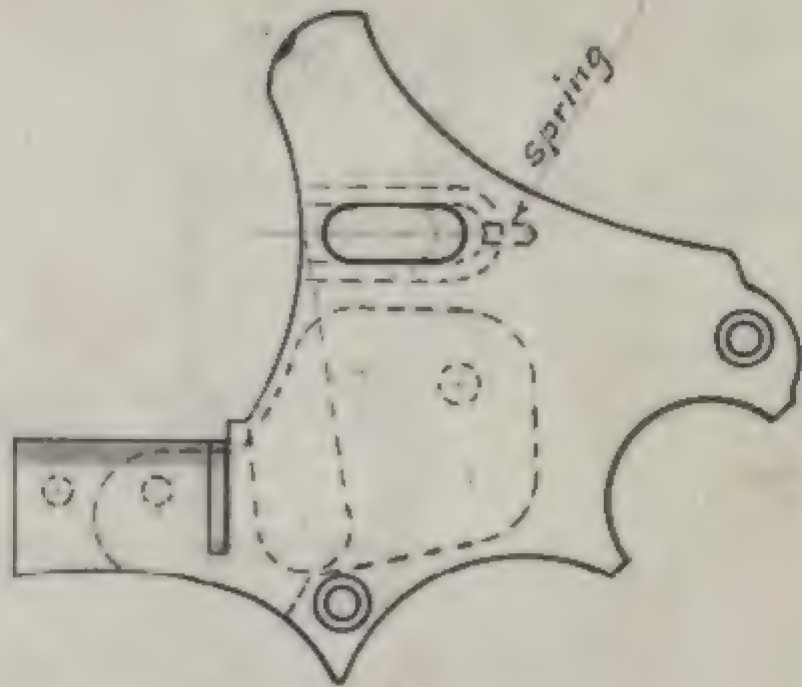




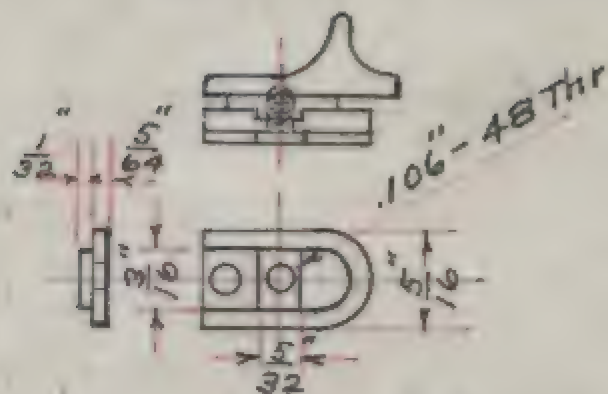








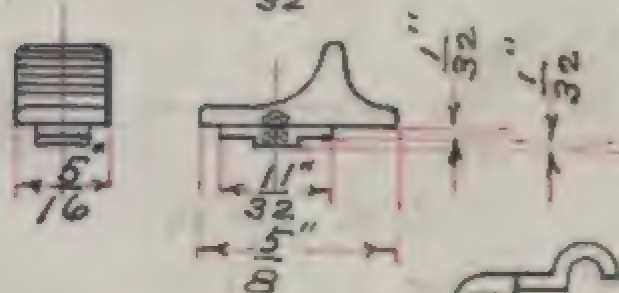




Outside

42 T

P.O.





$\frac{1}{16}$

$R \frac{1}{16}$

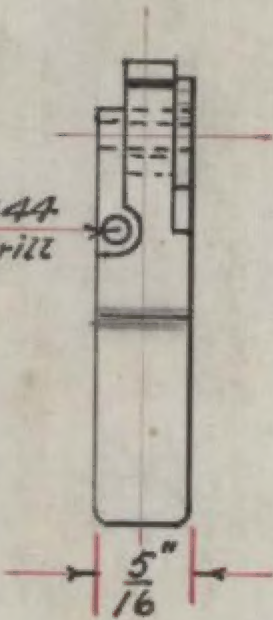
Outside Diam  $1 \frac{1}{16}$ "

42 T - 32 P

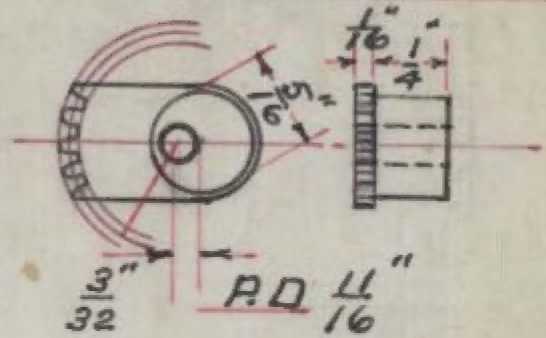
P.D.  $1 \frac{5}{16}$ "



#44  
Drill



Outside Diam  $\frac{3}{4}$ "  
22 T - 32 P

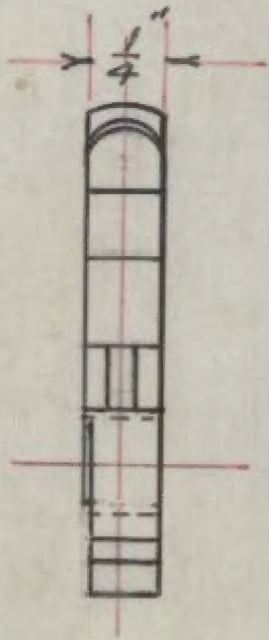


P.D.  $\frac{11}{16}$ "





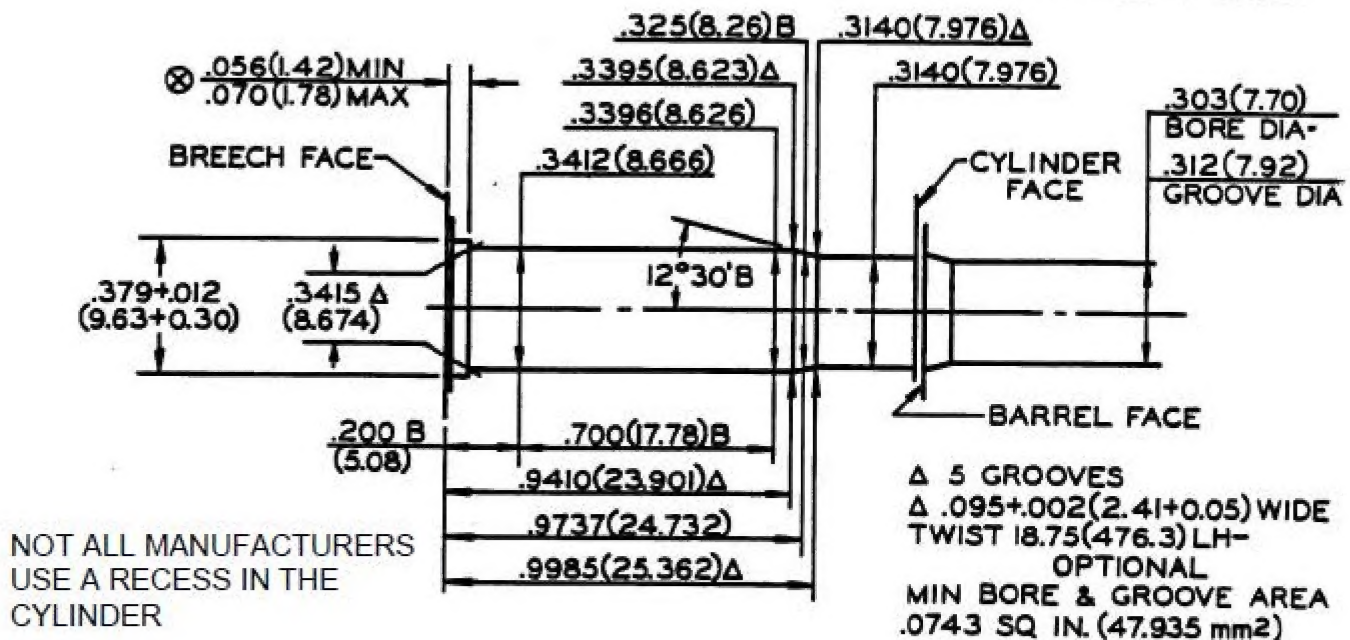
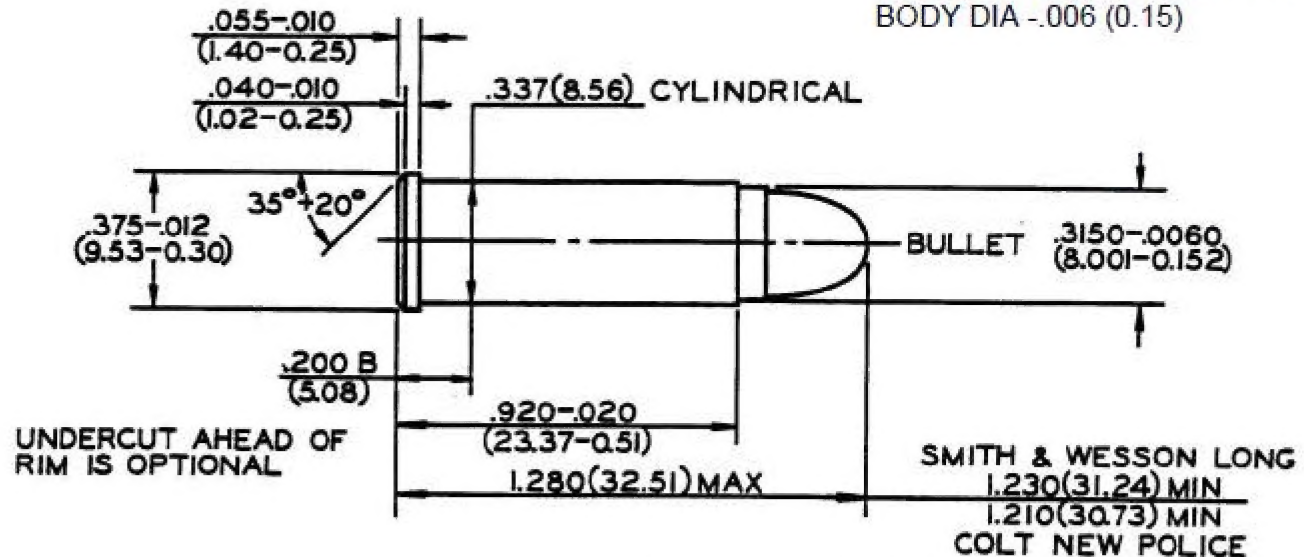
2 Thr





**32 SMITH & WESSON LONG**  
(32 COLT NEW POLICE)

UNLESS OTHERWISE NOTED  
BODY DIA -.006 (0.15)



Δ 5 GROOVES  
Δ .095+0.02(2.41+0.05) WIDE  
TWIST 18.75(476.3) LH-  
OPTIONAL  
MIN BORE & GROOVE AREA  
.0743 SQ IN. (47.935 mm<sup>2</sup>)

UNLESS OTHERWISE NOTED  
ALL DIA +.004 (0.10)  
LENGTH TOL +.015 (0.38)

B = BASIC                      Δ = REFERENCE DIMENSION  
⊗ = HEADSPACE DIMENSION    (XX.XX) = MILLIMETERS  
\* = DIMENSIONS TO INTERSECTIONS OF LINES  
ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC)



**NOTICE:** This drawing is subject to change.  
Current version is available at [www.saami.org](http://www.saami.org).

MAXIMUM CARTRIDGE / MINIMUM CHAMBER

**32 SMITH & WESSON LONG  
WADCUTTER**

